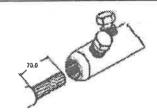


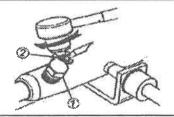
Connector application & Diameter/Cable range

	Aluminium Conductor (Alu)		Copper Conductor (Cu)
	Round Stranded	Round Solid	Round Stranded
Conductor Cross-section in SQ.MM	95-240	95-300	95-240
Conductor Diameter in MM	ф9.5 - ф19.5	ф9.5 - ф19.2	ф9.5 - ф19.5



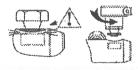
- 1. To have a straight & right angle cuts, cut both ends of the cable
- 2. Remove cable insulation as per depth of barrel as per
- dimension shown in the drawing.

 3. Wire brush Akliminium conductors. Insert conductors inside the connector, until it stops at center barrier.
- 4. Hand-tighten all shear bolts so that conductors are firmly fix into the connector.



- 5. Hold the Torque Wrench straight and tighten the bolts.
- 6. By half turns, alternatively tighten the shear bolts with a socket wrench following the sequence given in drawing, until shear off.
- 7. Smooth off any sharp edges of protruding bolts where appropriate
- 8. To avoid core bending use connector holding tool
- 9. While using impact Wrench / Battery tool, tightening interval should be in the range of 2 sec.

Attention before completing installation



- It could be possible that a bolt shears and the top section is retained in the connector.
- Unscrew this bolt head until it is removed from the connector body. This is a characteristic of multi-shear bolts and does not affect the performance.

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